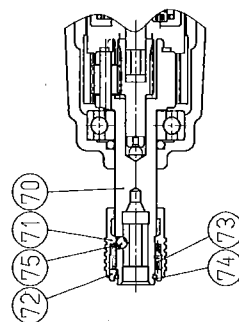
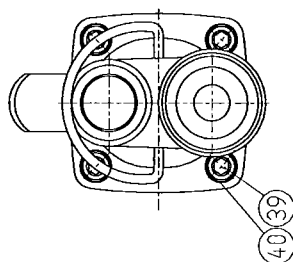
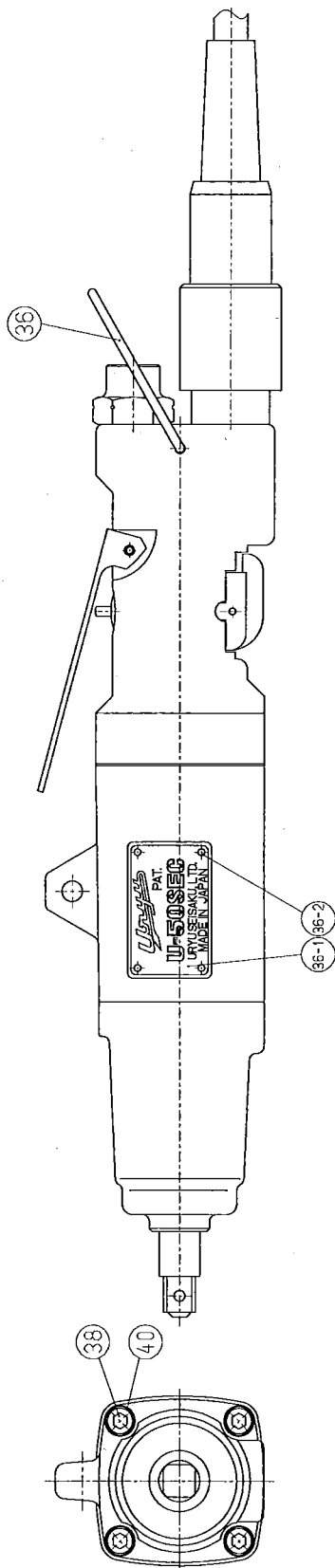
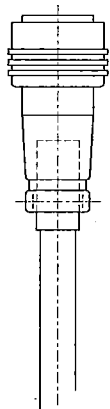


This technical drawing is a detailed cross-sectional view of a mechanical assembly, likely a pump or a valve. The drawing is oriented vertically with a dashed centerline on the left side. It shows a complex internal structure with various components labeled with numbers 1 through 69. The assembly includes a central shaft or piston rod (1) passing through several seals and rings (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69). The drawing is a black and white line drawing with hatching used to indicate different materials or cross-sections.



U-50SDEC(16941)

ユーザ - USER	記号 - NOTE	製図 DATE OF DRAWING 10/25/2008 複写 DATE OF PRINTING 製図 DRAWN BY T.OJIRI 確認 CHECKED BY M.MORIYAMA 承認 APPROVED BY 1 / 1	三角法 3rd. ANGLE PROJECTION 表示 NAME U-50SEC ASSEMBLY DRAWING CODE: 15931 VER. 01
------------	-----------	---	---

PARTS LIST FOR U-50SEC

Index	Code No.	Part Description	Q'ty
1	169-011-3	HANDLE	1
2	480-100-9	VALVE US-652PW	1
3	196-107-7	VALVE LEVER	1
4	169-210-3	REVERSE VALVE	1
5	180-212-2	REVERSE LEVER	1
7	169-025-3	CASING	1
8	177-285-0	REAR PLATE	1
9	177-286-0	CYLINDER	1
10	177-287-0	ROTOR	1
11	177-288-2	BLADE (COATED)	7
12	177-289-0	FRONT PLATE	1
13	193-291-6	REAR PLATE SPACER	1
14	177-439-0	FRONT CASING	1
15	177-901-0	REAR LINER PLATE	1
16	196-905-6	LINER CASING	1
17	196-906-6	LINER CASING SETTER	1
18	196-902-6	LINER	1
19	196-319-6	ANVIL	1
20	177-440-0	DRIVING BLADE	1
21	196-970-6	RELEASE VALVE	1
22	196-904-6	FRONT LINER PLATE	1
23	196-742-6	OIL PLUG	1
24	177-446-0	SPINDLE GEAR	1
25	177-465-0	INTERNAL GEAR	1
26	177-470-0	PLANET GEAR	3
27	177-454-0	SOCKET SPINDLE (O)	1
28	182-018-8	CABLE CAP	1
29	193-042-5	WIRE NET	1
30	182-562-8	STOPPER	1
31	177-780-1	SILENCER	1
32	193-782-6	EXHAUST COVER	1
32-1	193-395-5	OUTER RING	2
33	169-854-3	HANDLE PACKING	1
34	190-867-6	FRONT CASING PACKING	1
35	193-788-5	EXHAUST STACK COVER	1
36	010-790-1	SUSPENSION RING	1
36-1	169-924-3	METAL TAG	1
36-2	930-205-0	DRIVER RIVET No.0X2.6	4
37	944-006-0	SUPPORTER RING (5.85X9.1X1)	1
38	945-120-0	ALLEN HEAD BOLT (M5X20)	4
39	945-122-0	ALLEN HEAD BOLT (M5X22)	4
40	965-011-0	HELI-SERT (M5X1.5D)	8
41	965-073-0	HELI-SERT (UNF5/8XN6)	1
41-1	970-223-0	PIN (H) (3X23)	1
42	973-022-0	ROLL PIN (2X22)	1
43	972-010-0	ROLLER PIN (1.5X6.8)	2
44	972-011-0	ROLLER PIN (1.5X4.8)	2
45	972-095-0	ROLLER PIN (3X15)	3
46	973-005-0	ROLL PIN (2X5)	1
47	973-008-0	ROLL PIN (2X8)	2
48	973-066-0	ROLL PIN (2.5X6)	1
49	969-449-0	PIN (G) (3X6) U-800	1
50	973-122-0	ROLL PIN (3X22)	1
51	973-340-0	ROLL PIN (6X10)	1
52	976-242-0	SPRING (2.8X13.5)	2
53	977-150-0	CONE SPRING (6.8X8.5X8)	1
54	979-113-0	OUTER SNAP RING (16)	1
55	981-003-0	BALL (5/32)	1
56	981-206-0	BALL (1/4)	1
57	982-100-0	BALL BEARING (6000)	1
58	982-101-0	BALL BEARING (6001)	1
59	982-401-0	BALL BEARING (EE-2)	1
60	990-003-0	O-RING (P5)	1
61	990-012-0	O-RING (P12.5)	1
62	990-319-0	O-RING (ARP568-002)	2
63	990-907-0	O-RING (SNS-9)	1
64	990-909-0	O-RING (SNS-11.2)	2
65	990-916-0	O-RING (SNS-18)	2
66	990-918-0	O-RING (SNS-20)	1
67	990-919-0	O-RING (SNS-22)	1
68	990-921-0	O-RING (SNS-22.4)	1
69	990-952-0	O-RING (P6) (NOK)	1
76	185-091-7	AIR INLET BUSHING	1