

UD-50S-22A & 45A, ANGLE DRILLS

EXPLODED VIEW

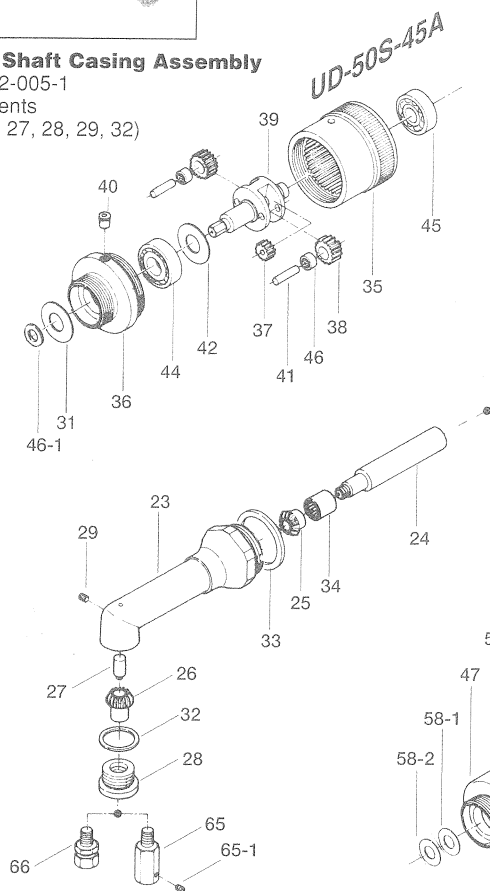


Middle Shaft Casing Assembly

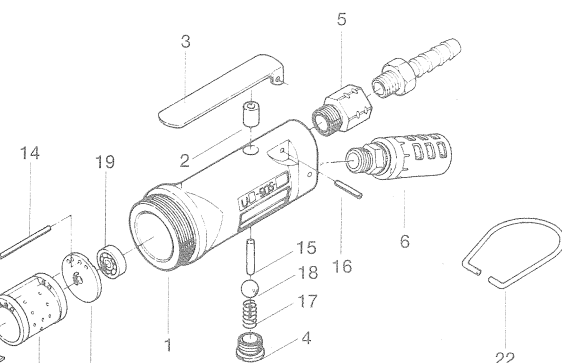
Code 602-005-1

Components

(#23, 26, 27, 28, 29, 32)



UD-50S-22A



Casing Assembly

Code 619-984-4

Components

(#1, 2, 3, 4, 5,
6, 7, 8, 15, 16,
17, 18, 21)

PARTS LIST

Casing Assembly components are marked with "O".

Middle Shaft Casing Assembly components are marked with "X".

Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity
# 1	619-025-4	O Casing	1	#31	975-750-0	Adjusting Spacer (14×8×t)	1	#53	972-114-0	Needle Roller (4×13.8)	2
# 2	553-103-1	O Valve Rod Bushing	1	#32	975-760-0	Adjusting Spacer (20×17×t)	1	#54	975-162-0	Spacer (24×12.5×0.4)	1
# 3	500-107-1	O Valve Lever	1	#33	975-795-0	Adjusting Spacer (29×26×t)	1	#55	975-244-0	Spacer (31.5×26×2)	1
# 4	201-108-1	O Valve Plug	1	#34	602-455-1	Middle Shaft Bushing	1	#56	982-100-0	Ball Bearing (6000)	1
# 5	191-091-5	O Air Inlet Bushing	1	479-005-4 UD-50S-45A GEAR BOX ASSEMBLY							
# 6	235-885-1	O Silencer Assy	1	#35	611-029-5	Gear Casing	1	#57	982-402-0	Ball Bearing (EE-3)	1
# 9	603-285-1	Rear Plate	1	#36	497-037-4	Gear Casing Connector	1	#58	988-450-0	Needle Roller Bearing (HK-0408)	2
#10	603-286-1	Cylinder	1	#37	674-460-1	Rotor Gear	1	#58-1	479-483-3	Gear Cage Spacer	1
#11	603-287-1	Rotor	1	#38	674-470-1	Planet Gear	2	#58-2	975-749-0	Adjusting Spacer (13×6×t)	1
#12	603-288-1	Blade	5	#39	479-480-4	Gear Cage	1	Accessories			
#13	603-289-1	Front Plate	1	#40	968-130-0	Grease Cup (3/16)	1	#59	940-114-0	Air Hose Nipple (N.P.T 1/4×3/8)	1
#14	970-030-0	Pin (1.8×44)	1	#41	972-114-0	Needle Roller (4×13.8)	2	#60	936-100-0	Spanner (8×2×90)	1
#15	970-321-0	O Pin (4×21)	1	#42	975-162-0	Spacer (24×12.5×0.4)	1	#61	936-512-0	Spanner (12)	1
#16	973-124-0	O Roll Pin (3×24)	1	#44	982-100-0	Ball Bearing (6000)	1	#62	937-006-0	Spanner (4×21×150)	1
#17	977-154-0	O Cone Spring (7×7.5×17)	1	#45	982-402-0	Ball Bearing (EE-3)	1	#63	939-108-0	Allen Wrench (1.5)	1
#18	981-030-0	Ball (3/8)	1	#46	988-450-0	Needle Roller Bearing (HK-0408)	2	Optional Accessories			
#19	982-021-0	Ball Bearing (626)	1	#46-1	602-183-1	Gear Cage Spacer	1	#64	932-110-0	Air Regulator (U1/4)	1
#20	982-026-0	Ball Bearing (634)	1	479-005-0 UD-50S-22A GEAR BOX ASSEMBLY							
#21	990-912-0	O O-Ring (SNS-14)	1	#47	479-029-0	Gear Casing	1	#65	924-011-0	Drilling Adapter (4MM)	1
#22	010-790-1	Suspension Ring	1	#48	611-465-1	Internal Gear	1	#65-1	953-053-0	Allen Head Flat Point Screw (M3×3)	1
#23	602-034-1	X Middle Shaft Casing	1	#49	603-470-1	Planet Gear	2	#66	923-100-0	Cone Jaw Chuck Assembly	1
#24	602-500-1	Middle Shaft	1	#50	479-480-0	Gear Cage	1				
#25	602-420-1	Driving Gear	1	#51	953-205-0	Allen Head Dog Point Screw (M5×5)	1				
#26	602-430-1	X Driving Gear	1	#52	968-130-0	Grease Cup (3/16)	1				
#27	692-431-1	X Driving Gear Spindle	1								
#28	602-075-1	X Casing Front Plate	1								
#29	953-104-0	X Allen Head Flat Point Screw (M4 ×4)	1								

When ordering spare parts, please specify tool type, code number and part name.

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For further information, please contact at any time your nearest URYU distributor.

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