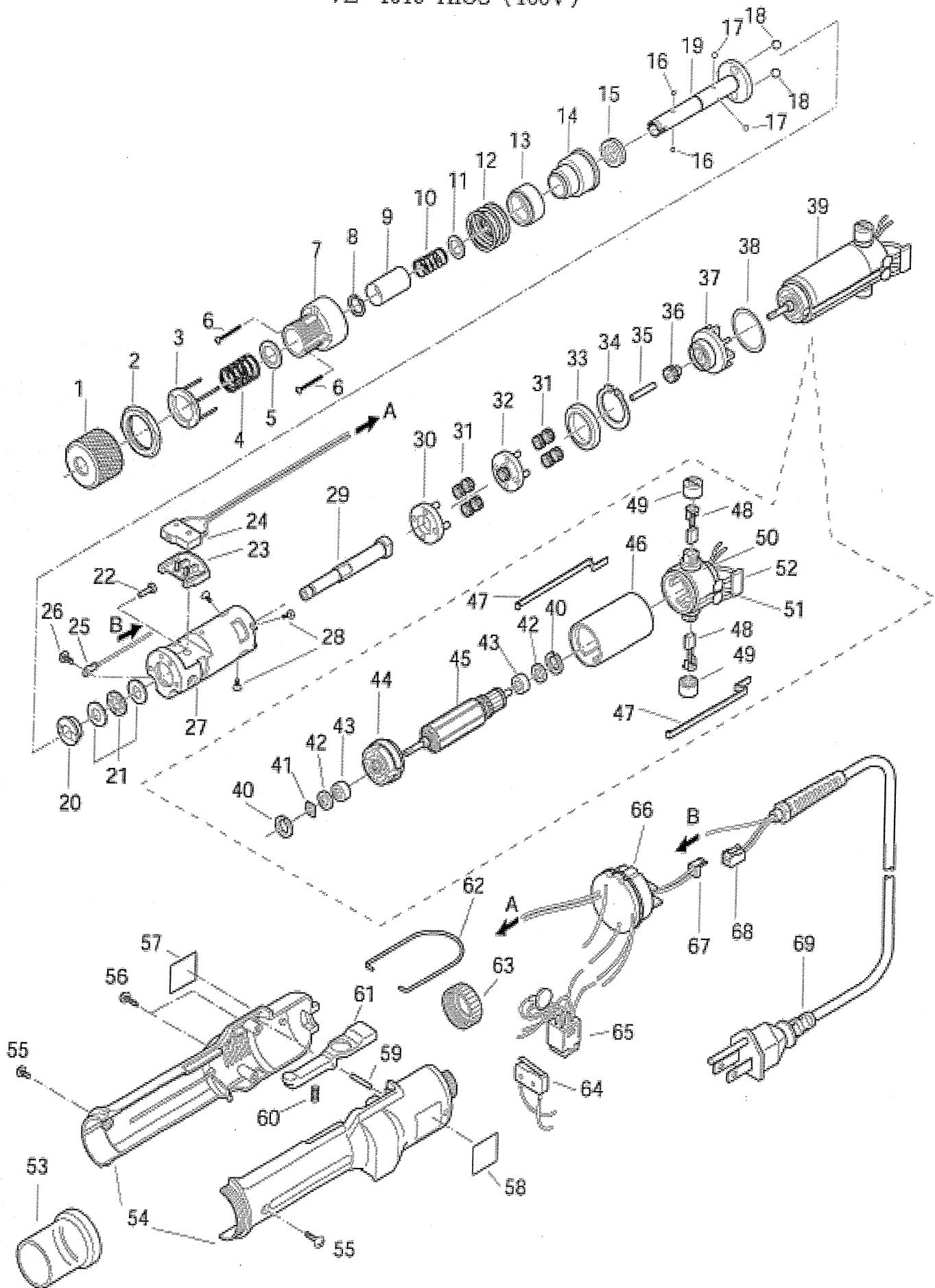


EXPLODED VIEW DRAWING

VZ - 1510 HIOS (100V)

Issued : October , 2001



(Ver No. VZ10-101)

HIOS inc.

VZ-1510 100V PARTS LIST

ListNo	Class	PartsNo	Description
4	Parts	VZ10-0061	Torque Adjusting Spring
5	Parts	ACL10-0080	Spring Holder B
6	Parts	SPP26X190	Set Screw 2.6x19
8	Parts	CL4-0090	Collar Stopper
	Parts	CL4X-0090	Collar Stopper
	Parts	ACL10X-0100	Collar Stopper
9	Parts	VZ10-0110	Joint Shaft Collar for HIOS
	Parts	ACL10X-0200	Joint Shaft Collar
10	Parts	CL4-0110	Collar SpringHIOS
	Parts	CL4X-0110	Collar Spring 5HEX
	Parts	ACL10X-0110	Joint Shaft Collar 6.35HEX
11	Parts	CL3-0620	Support Washer for SpringHIOS
12	Parts	ACL10-0160	Clutch Panel Spring
13	Parts	ACL10-0150	Clutch Panel BHIOS/5HEX
	Parts	ACL10X-0150	Clutch Panel B6.35HEX
14	Parts	ACL10-0141	Clutch Panel A
	Parts	ACL10X-0141	Clutch Panel A
15	Parts	ACL10-0190	Thrust Bearing F9x17LDHIOS
	Parts	ACL10X-0240	Thrust Bearing5HEX/6.35HEX
16	Parts	BALL-02	Steel Ball 2.0mm
17	Parts	BALL-025	Steel Ball 2.5mmFor HIOS/5HEX
	Parts	ACL10X-0220	Pin For 6.35HEX
18	Parts	BALL-0476	Steel Ball 3/16
19	Parts	ACL10-0211	Joint Shaft
	Parts	ACL10X-0211	Joint Shaft HEX
21	Parts	ACL10-0240	Thrust Bearing
22	Parts	ACL10-0250	Limit Pin
23	Parts	ACL10-0260	Switch Protector
24	Parts	CL4-0230	Limit Switch
34	Parts	ACL10-0360	Ring Stopper L
35	Parts	CL4-0300	Center Pin
37	Parts	ACL10-0380	Fan
38	Parts	ACL10-0390	Plastic Washer Ring
39	Parts	ACL10-0510	Motor 100V
40	Parts	A45-0390	Ring Stopper S
41	Parts	A45-0370	Wave Washer
42	Parts	A45-0380	Rotor Adjusting Washer 0.1
43	Parts	A45-0450	Motor Bearing
44	Parts	ACL10-0440	Motor Front Cover
45	Parts	ACL10-0450	Rotor 100V
47	Parts	ACL10-0470	Motor Set Band
48	Parts	ACL10-0490	Carbon Brush
49	Parts	ACL10-0480	Brush Cap
50	Parts	ACL10-0500	Motor End Cover
51	Parts	VZ18-0500	Condenser A
52	Parts	VZ18-0510	Condenser B
53	Parts	VZ10-0050	Protect Cover
59	Parts	DL20-0140	Center Pin 2x19.8
60	Parts	CL4-0510	Switch Lever Spring
62	Parts	CL65-0650	Hanger
	Assy	VZ10-3551	Circuit Assmby 24,64-67
65	Parts	ACL10-0610	For/Rev Switch