

PARTS LIST OF CL-816AXH,825AXH

ISSUED : January, 1992

REVISED : April, 2001

PARTS NAME	PARTS NO.	PARTS NAME	PARTS NO.
1 Torque Adjusting Nut	CLF65-0010	31 Planet Gear B	CL816-0320
2 Fixing Screw	CL9-0020	Planet Gear B	
3 Flange	CL816-0040		
4 Spring Holder A	CLF65-0030	32 Grease Seal	F9-0270
Spring Holder A	CLF7-0030		
5 Torque Adjusting Spring (Yellow)	CLF65-0050	33 Limit Switch	CL4-0230
Torque Adjusting Spring (Purple)	CLF7-0050		
6 Set Screw 3x5.5	STB30X055	34 Pinion Gear	CL816-0350
7 Clutch Cover	CL816-0060		
		35 Motor	CL816-0391
Transmission Assy 8-33 (W/O 10,23,32)	CL816-TM		
Transmission Assy 8-33 (W/O 10,23,32)	CL825-TM	36 Carbon Brush Cap	CL816-0480
		37 Carbon Brush	CL816-0421
8 Set Screw 3x12	SC30X120	38 Noise Filter B	ACL10-0600
9 Torque Adjusting Bolt	CL816-0100		
		39 XH Seal	CLF4XH-0550
10 Limit Switch Prop Spring	CL816-0110	40 Set Screw 3x8	SPF30X080
		41 Switch Cover	CL816-0451
11 Clutch Supporter	CL816-0120	42 Mark Label	CL816-0440
		Mark Label	CL825-0440
Joint Shaft Assembly 12 - 16	CL816-JS	43 5-Pin Connector (SCK1605R)	CL816-0470
		44 Set Screw 3x8 Bo	STPB30X080
12 Collar Stopper	CL65-0110	45 5-Core Cord 4-5P 3M	CL816XH-3450
13 Joint Shaft Collar	CLF65XN-0140		
14 Collar Spring	CL65-0130		
15 Joint Shaft	CL816-0160		
16 Steel Ball 2.0φ	BALL-02		
17 Joint Shaft Lock Pin 2.5x11.8	CL816-0180		
18 Set Screw 3x3	SH30X030		
19 Set Screw 3x3	SH30X030		
Gear Assembly 20 - 33 (W/O 23,32)	CL816-GR		
Gear Assembly 20 - 33 (W/O 23,32)	CL825-GR		
20 Thrust Bearing	CL816-0200		
21 Gear Case	CL816-0210		
22 Clutch Ball 6.35φ	BALL-0635		
23 Set Screw 4x10	SC40X100		
24 Cam Roller 5x7	CL65-0230		
25 Internal Gear	F9-0220		
26 Thrust Bearing	F9-0170		
27 Lower Planet Cage	CL816-0280		
28 Planet Gear B	CL816-0320		
Planet Gear A	CL825-0290		
29 Center Pin	F9-0260		
30 Upper Planet Cage for CL-816A	CL816-0310		
Upper Planet Cage for CL-825A	F98-0270		